

MATERIAL SAFETY DATA SHEET



Raphold 63TA

1. PRODUCT AND COMPANY NAME

PRODUCT NAME: Raphold 63TA

DESCRIPTION: Thin stabilized acrylic transfer film with 1.9 mils of reinforced acrylic adhesive over 50# tan release liner

MANUFACTURER: Richmond Aircraft Products
12801 Ann Street
Santa Fe Springs, CA 90670

FOR MORE INFORMATION CALL: 562-906-3300
IN CASE OF EMERGENCY CALL: 562-906-3300

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Ingredient Name</u>	<u>CAS #</u>	<u>% of Ingredient</u>
Acrylic Pressure Sensitive Adhesive	N/A	N/A
Glass Fibers		
Silicone Coated Two Sides Tan Kraft Paper	N/A	N/A

3. HAZARD IDENTIFICATION

POTENTIAL HEALTH HAZARDS

Route of Entry: N/A

Target Organs: N/A

Inhalation: Not a route of exposure under normal usage. Elevated processing temperatures may release irritating vapors.

Skin Contact: Prolonged contact may cause skin irritation

Eye Contact: Not considered hazardous. May cause mechanical irritation if film comes into contact with the eye.

Ingestion: Not a route of exposure.

MATERIAL SAFETY DATA SHEET



4. FIRST AID MEASURES

Inhalation: None needed under normal usage. If exposed to vapors at elevated processing temperatures, remove to fresh air.

Skin Contact: None needed

Eye Contact: None needed under normal usage. If material comes into contact with the eye, flush eyes with water while holding eyelids apart to ensure complete irrigation.

Ingestion: None needed.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

Flash Point (Method Used): N/A

LEL: N/A

UEL: N/A

Extinguishing Method: Dry chemical, foam, water or other agents as appropriate for materials in surrounding fire.

Special Fire Fighting Procedures: Wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Always wear recommended personal protective equipment. Collect and place in a solid waste container.

7. HANDLING AND STORAGE

Handling Precautions: Use normal personal hygiene and good housekeeping.

Storage Requirements: Store in a cool, dry area, away from direct heat or sunlight.

MATERIAL SAFETY DATA SHEET



8. EXPOSURE CONTROL/PERSONAL PROTECTION

Engineering Controls: General room ventilation plus local exhaust at points of fume generation

Protective Equipment: Use heat resistant gloves if handling melted material. As a general practice in manufacturing areas, safety glasses that conform to ANSI Z87.1 should be worn. A NIOSH/MSHA approved respirator should be worn in areas where the PEL/TLV is exceeded.

Exposure Guideline/Other: N/A

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Adhesive tape

Physical Status: Solid

Odor: No odor

pH: N/A

Vapor Pressure: N/A

Vapor Density: N/A

Boiling Point: N/A

Freezing/Melting Point: N/A

Solubility: Negligible

Spec. Grav./Density: N/A

MATERIAL SAFETY DATA SHEET



10. STABILITY AND REACTIVITY

Stability:	Normally Stable
Conditions to avoid:	Avoid exposure to open flame or temperatures exceeding recommended processing temperatures.
Materials to avoid (Incompatibility):	Strong oxidizers.
Hazardous Decomposition Products:	Thermal decomposition products may include carbon monoxide, carbon dioxide and hydrocarbons
Hazardous Polymerization:	Will not occur

11. TOXICOLOGICAL INFORMATION

Immediate (Acute) Effects:	Not determined
Delayed (Sub-chronic and chronic) Effects:	None known
Other Data:	None

12. ECOLOGICAL INFORMATION

Material is considered inert and not expected to be biodegradable or toxic

13. DISPOSAL CONSIDERATIONS

Dispose of in compliance with Federal, state and local government regulations. Usually is considered an inert packaging material that can be recycled or landfilled.

MATERIAL SAFETY DATA SHEET



14. TRANSPORT INFORMATION

N/A

15. REGULATORY INFORMATION

N/A

16. OTHER INFORMATION

Current Issue Date: 10/05/2010

Previous Issue Date: 04/21/2010